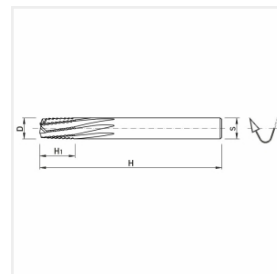
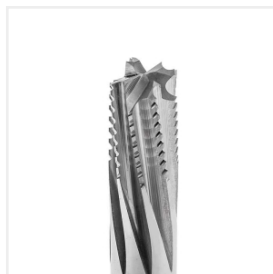
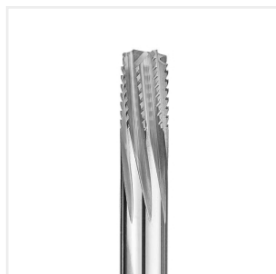


LV781N

Z8 negative-cut solid carbide cutters - for machining composites

New



Features - benefits

solid carbide end mills - body and cutting edge made from cemented carbide cutters can be manufactured in diameters of 6-20 mm, with varying overall lengths and cutting edge lengths
multi-edged slotted cutter, negative (down-cut) - perfect finish on the upper edge of the workpiece
the cutting edge can be coated with performance-enhancing coatings, significantly extending the tool's service life

Application

for cutting and milling materials such as GRP, CFRP, Textolit, Matrix, HPL, honeycomb, etc.
geometry adapted for machining composites, preventing delamination and the pulling out of glass and carbon fibres
used on high-performance CNC machining centres with mechanical feed
operating parameters for COMPOSITES: 16,000-24,000 RPM, feed rate 2-10 mm/min

Catalogue	Index	Ø D [mm] Cutter diameter	H1 [mm] Working length	H [mm] Overall length	Ø S [mm] Shank diameter	Z Number of teeth/cutting edges	Rotation direction/Helix type	λ° Axial angle of the helix	U.m.
○	LV781-0615060N	06	15	060	06	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-0620070N	06	20	070	06	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-0820070N	08	20	070	08	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-0830080N	08	30	080	08	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-1020070N	10	20	070	10	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-1030080N	10	30	080	10	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-1230080N	12	30	080	12	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-1240090N	12	40	090	12	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-1635090N	16	35	090	16	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-1645100N	16	45	100	16	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-2040110N	20	40	110	20	8	NP-negatyw/ prawo	12 stopni	szt.
○	LV781-2055130N	20	55	130	20	8	NP-negatyw/ prawo	12 stopni	szt.

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Related products

[Z8 positive solid carbide finishing cutters - for machining composites](#)



[Z8 negative solid carbide finishing cutters - for machining composites](#)



[Z8 positive solid carbide finishing cutters with a 0° helix - for machining composites](#)



[Z8 positive-cut solid carbide end mills - for machining composites](#)



[Z3 positive solid carbide finishing cutters with chip breaker - for machining composites](#)



[Z3 negative solid carbide finishing cutters with chip breaker - for machining composites](#)



[Z2 solid carbide file-type cutters - for machining composites](#)

