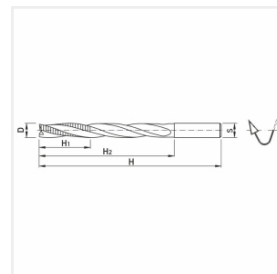
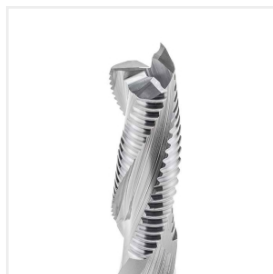
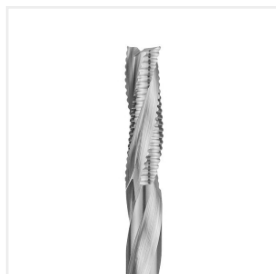


LV132

Z3 solid carbide roughing cutters for locks - for machining wood and wood-based materials

New index



Features - benefits

- » solid carbide end mills - body and cutting edge made from cemented carbide
- » cutters available in diameters of 12-20 mm, with varying overall lengths and cutting edge lengths
- » excellent surface finish, the cutting edge can be coated with PVD, which significantly increases the tool's service life
- » available versions: Right-hand (Positive)

Application

- » 3-flute grooved spiral cutters for milling lock cut-outs in doors
- » for cutting and milling in solid wood and wood-based materials
- » used on high-performance CNC machining centres with mechanical feed
- » operating parameters in WOOD: 18,000-20,000 RPM, feed rate 4-10 m/min
- » operating parameters in FURNITURE BOARD: 18,000-20,000 RPM, feed rate 4-10 m/min

Catalogue	Index	Ø D [mm] Cutter diameter	H1 [mm] Working length	H2 [mm] Working length for undercutting /recessing	H [mm] Overall length	Ø S [mm] Shank diameter	Z Number of teeth/cutting edges	Rotation direction/Helix type	λ ° Axial angle of the helix	U.m.
○	LV132-1240-95150P	12	40	095	150	12	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-1440-95150P	14	40	095	150	14	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-1640-95150P	16	40	095	150	16	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-1640-110170 _p	16	40	110	170	16	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-1640-105170 _p	16	40	105	170	16	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-1645-110170 _p	16	45	110	170	16	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-2040-95150P	20	40	095	150	20	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV132-2040-105170 _p	20	40	105	170	20	3	PP-pozytyw /prawe	20 stopni	szt.

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Related products

[Z3 solid carbide roughing cutters - for machining wood and wood-based materials](#)



[Z3 solid carbide roughing cutters with chamfer - for machining wood and wood-based materials](#)



[Z3 solid carbide finishing cutters for locks - for machining wood and wood-based materials](#)

