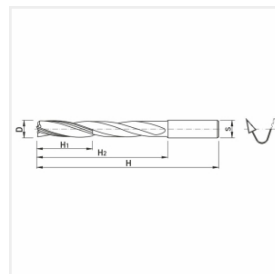
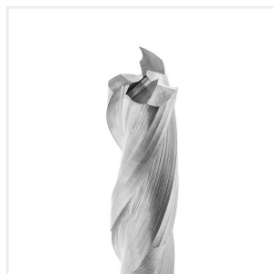


LV130

Z3 solid carbide finishing cutters for locks - for machining wood and wood-based materials

New



Features - benefits

- » solid carbide end mills - body and cutting edge made from cemented carbide
- » cutters available in diameters of 12-20 mm, with varying overall lengths and cutting edge lengths
- » excellent surface finish, the cutting edge can be coated with PVD, which significantly increases the tool's service life
- » available versions: Right-hand (Positive)

Application

- » 3-flute spiral cutters for milling lock grooves in doors
- » for cutting and milling in solid wood and wood-based materials
- » used on high-performance CNC machining centres with mechanical feed
- » operating parameters in WOOD: 18,000-20,000 RPM, feed rate 4-10 m/min
- » operating parameters in FURNITURE BOARD: 18,000-20,000 RPM, feed rate 4-10 m/min

Catalogue	Index	Ø D [mm] Cutter diameter	H1 [mm] Working length	H2 [mm] Working length for undercutting /recessing	H [mm] Overall length	Ø S [mm] Shank diameter	Z Number of teeth/cutting edges	Rotation direction/Helix type	λ ° Axial angle of the helix	U.m.
○	LV130-1240150P	12	40	095	150	12	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-1440150P	14	40	095	150	14	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-1440170P	14	40	105	170	14	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-1640150P	16	40	095	150	16	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-1640170P	16	40	105	170	16	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-1840150P	18	40	095	150	18	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-1840170P	18	40	105	170	18	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-2040150P	20	40	095	150	20	3	PP-pozytyw /prawe	20 stopni	szt.
○	LV130-2040170P	20	40	105	170	20	3	PP-pozytyw /prawe	20 stopni	szt.

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