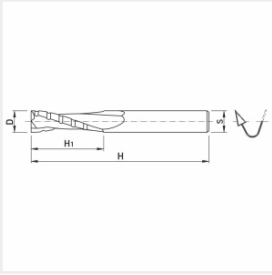
LV021

Z2 solid carbide finishing cutters with chip breaker - for machining wood and wood-based materials

New



Features - benefits

- solid carbide end mills - body and cutting edge made from cemented carbide
- end mills available in diameters of 6-20 mm with various overall and effective lengths
- excellent surface finish, the cutting edge can be coated with a PVD coating, which significantly increases the tool?s service life
- available versions: Right-Positive / Right-Negative / Left-Positive

Application

- 2 edges with positive chip breaker, upward chip ejection, clockwise rotation
- for cutting and milling in solid wood and wood-based materials
- used on high-performance CNC machining centres with mechanical feed, small milling plotters and top-spindle milling machines
- operating parameters in WOOD: 18,000-24,000 RPM, feed rate 2-10 m/min
- operating parameters in FURNITURE BOARD: 18,000-24,000 RPM, feed rate 2-10 m/min

Catalogue	Index	∅ D [mm] Cutter diameter	H1 [mm] Working length	H [mm] Overall length	∅ S [mm] Shank diameter	Z Number of teeth/cutting edges	Rotation direction/Helix type	λ ° Axial angle of the helix	U.m.
o	LV021-0622070P	06	22	070	06	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-0822070P	08	22	070	08	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-0832080P	08	32	080	08	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1032080P	10	32	080	10	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1052100P	10	52	100	10	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1232080P	12	32	080	12	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1242090P	12	42	090	12	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1252100P	12	52	100	12	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1642090P	16	42	090	16	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1652100P	16	52	100	16	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-1672120P	16	72	120	16	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-2052100P	20	52	100	20	2	PP-pozytyw/ prawe	20 stopni	szt.
o	LV021-2082130P	20	82	130	20	2	PP-pozytyw/ prawe	20 stopni	szt.

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	LV021-20100150P	20	100	150	20	2	PP-pozytyw/ prawe	20 stopni	szt.

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Related products

Z1 solid carbide finishing cutters - for machining wood and wood-based materials

Z2 solid carbide finishing cutters - for machining wood and wood-based materials

Z2 solid carbide roughing cutters - for machining wood and wood-based materials

Z3 solid carbide finishing cutters - for machining wood and wood-based materials

Z3 solid carbide finishing cutters with chip breaker - for machining wood and wood-based materials

Z3 solid carbide roughing cutters - for machining wood and wood-based materials

Z4 solid carbide finishing cutters - for machining wood and wood-based materials

Z4 solid carbide finishing cutters with chip breaker - for machining wood and wood-based materials

Z4 solid carbide roughing cutters - for machining wood and wood-based materials