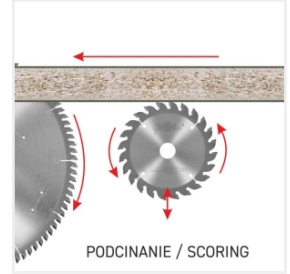
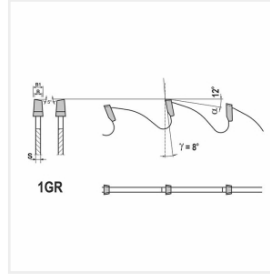
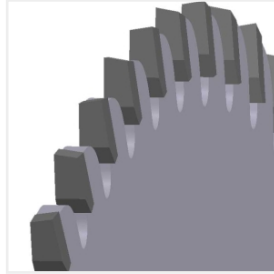


PS627

Conical scoring saw blades LL CUT VH line 1GR for pre-cutting wood derived materials



Features - benefits

- » SUPER HARD carbide tips (NANOGRAIN) with hardness 2.160 HV10 ensure very long tool life
- » high smoothness of HM-tips guarantees longer tool life till sharpening - sharpening process performed on CNC sharpening machines with specially chosen grinding wheel and sharpening parameters
- » optimal selected teeth geometry 1GR8 (conical scoring saw)
- » used in machines with continuous adjustment of scoring saw position

Application

- » scoring of veneered, laminated, lacquered etc. wood-based materials (MDF, HDF, LDF, OSB)
- » used in machine with smooth adjustment of scoring saw blade position

Catalogue	Index	Ø D [mm] Outer diameter	Ø d [mm] Inner diameter	B-B1 [mm] Kerf	S [mm] Disc thickness	Z Teeth number	Teeth geometry	Rake angle °	ilxdo/dp Driver holes [mm]	U.m.
●	PS627-0080-0001	0080	20	3,2÷4,2	2,2	16	1GR	8		szt.
●	PS627-0100-0003	0100	20	3,2÷4,2	2,2	20	1GR	8		szt.
○	PS627-0100-0004	0100	22	3,2÷4,2	2,2	20	1GR	8		szt.
●	PS627-0125-0003	0125	20	3,2÷4,2	2,2	24	1GR	8		szt.
●	PS627-0125-0009	0125	20	3,1÷4,1	2,2	24	1GR	8		szt.
○	PS627-0125-0017	0125	22	3,1÷4,1	2,2	24	1GR	8		szt.
●	PS627-0150-0003	0150	30	3,2÷4,2	2,2	24	1GR	8		szt.
○	PS627-0160-0001	0160	55	4,4÷5,4	3,5	36	1GR	8	3x7/66	szt.
○	PS627-0180-0002	0180	30	4,4÷5,4	3,5	30	1GR	8	2x10/60	szt.
○	PS627-0180-0003	0180	45	4,4÷5,4	3,5	36	1GR	8		szt.
●	PS627-0180-0004	0180	45	4,8÷5,8	3,5	36	1GR	8		szt.
○	PS627-0200-0004	0200	65	4,4÷5,4	3,5	36	1GR	8	2x9/100 + 2x9/110	szt.

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Related products

[Saw blades LL CUT line GA5 / GA10 for](#)

[Saw blades LL CUT VH line GA5 / GA10](#)

[Saw blades LL CUT speedline GA15 for](#)

[Saw blades LL CUT line GS for cutting](#)

cutting wood derived materials



Saw blades LL CUT VH line 3GS for batch cutting frames and natural veneer materials



for cutting wood derived materials



Saw blades LL CUT VH line GA15 for batch cutting wood derived materials



cutting wood derived materials



Segmental scoring saw blades LL CUT line GS for pre-cutting wood derived materials



wood derived materials

