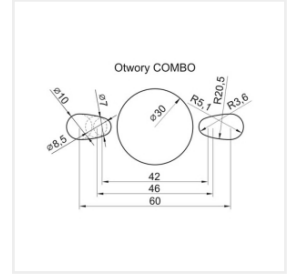
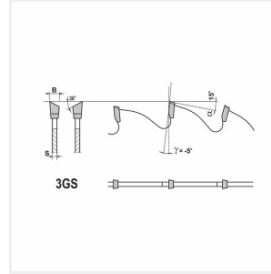
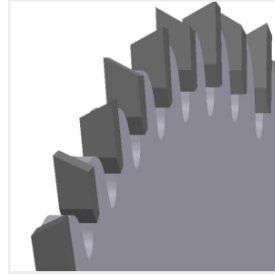


PS322

Saw blades LL CUT VH line 3GS for batch cutting frames and natural veneer materials



Features - benefits

- » SUPER HARD carbide tips (NANOGRAIN) with hardness of 2.250 HV ensure longer life time - higher number of running meter of board cut till sharpening
- » use of high quality tool steel as well as specialized disc tensioning technology guarantees proper saw blade rigidity while operation
- » dynamically balanced disc eliminates vibrations during cutting - stable cutting process and higher quality of cut surface
- » precisely executed saw disc with new silencing slots limits noise level and ensures tools longevity - new stable and silenced saw disc
- » designed compensation slots increase warp resistance due to high temperature and load
- » high smoothness of HM-tips guarantees longer tool life till sharpening - sharpening process performed on CNC sharpening machines with specially chosen grinding wheel and sharpening parameters

Application

- » saws designed for cutting of natural and artificial veneers, wood and wood-based strips and frames
- » excellent surface after cutting and very good edge surface after blade exits
- » saw blades are used on horizontal and vertical sizing machines with mechanical and manual feed

Catalogue	Index	Ø D [mm] Outer diameter	Ø d [mm] Inner diameter	B [mm] Kerf	S [mm] Disc thickness	Z Teeth number	Teeth geometry	Rake angle °	ilxdo/dp Driver holes [mm]	U.m.
○	PS322-0250-0001	0250	30	3,2	2,2	80	3GS	-5	COMBO	szt.
●	PS322-0300-0003	0300	30	3,2	2,2	96	3GS	-5	COMBO	szt.

Legend:

do - driver hole dia
dp - hole pitch dia

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Related products

[Saw blades LL CUT line GA5 / GA10 for cutting wood derived materials](#)



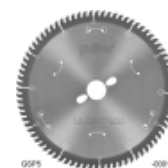
[Saw blades LL CUT VH line GA5 / GA10 for cutting wood derived materials](#)



[Saw blades LL CUT speedline GA15 for cutting wood derived materials](#)



[Saw blades LL CUT MM series for cutting of strips and small elements without support](#)



[Saw blades LL CUT VH line GŁ \(HZ-DZ\) for cutting veneered and laminated chipboards without scoring saw blade](#)



[Saw blades LL CUT VH line GA15 for batch cutting wood derived materials](#)



[Conical scoring saw blades LL CUT VH line 1GR for pre-cutting wood derived materials](#)



[Segmental scoring saw blades LL CUT line GS for pre-cutting wood derived materials](#)



[GO Cleaner - cleaning fluid for tools and machines](#)



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