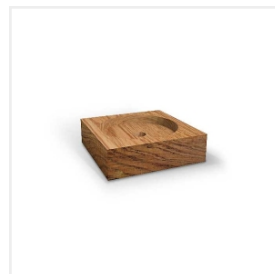
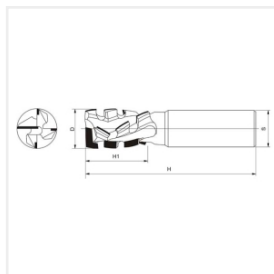


DI072

Router bits DIA TRE TOP 4 Champion



Features - benefits

- » three full PCD edges (arranged in 4 flutes)
- » PCD tip height 4,5mm
- » long router bit life -> enables: 10-12 sharpenings (depending on exploitation and processed material quality)
- » high efficiency -> adjusted to high load and feed rates from 5 up to 16m/min
- » special tips position reduces cutting resistance
- » drilling tip PCD

Application

- » work in high load conditions and with high feed rates, for hard materials processing eg. chipboards, MDF, HDF, hard domestic and exotic wood
- » very good quality of worked surfaces
- » cutting edge shape guarantees the best results in homogenous and veneered (permanently bound) materials
- » adjusted for mechanical feed
- » drilling in material and further processing possible
- » contour milling

Catalogue	Index	Ø D [mm] Working diameter	H1 [mm] Working length	S [mm] Shank diameter	PCD PCD tips number	Z Edge number	H PCD [mm] Knife height PCD	U.m.
○	DI072-2520-0001	25	22	20	8+1	3+1	4,5	szt.
○	DI072-2520-0002	25	30	20	10+1	3+1	4,5	szt.
○	DI072-2520-0003	25	34	20	12+1	3+1	4,5	szt.
○	DI072-2520-0004	25	39	20	14+1	3+1	4,5	szt.
○	DI072-2520-0005	25	44	20	16+1	3+1	4,5	szt.
○	DI072-2520-0006	25	49	20	18+1	3+1	4,5	szt.
○	DI072-2520-0007	25	55	20	20+1	3+1	4,5	szt.
○	DI072-2520-0008	25	60	20	22+1	3+1	4,5	szt.
○	DI072-2520-0009	25	65	20	24+1	3+1	4,5	szt.

Legend:

edge number = no of PCD lines + drilling tip PCD

Optimal feed rate depends on individual machine working parameters: type of cut material, rotary speed, processing type (hobbing or cutting off)

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