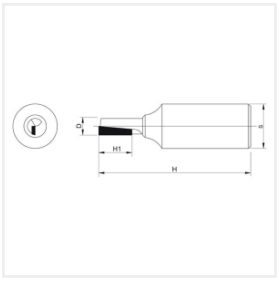
DI090 Router bits DIA TOP 1









Features - benefits

- straight router bits - single or double flute
- PCD tip height 2,7mm (possible: 4-5 sharpenings) or 4,0mm (possible approx. 8 sharpenings)
- body made to order from steel or sintered carbide
- feed rate should not exceed 4m/min

Application

- used for work in wood-based materials (raw and laminated chipboard, MDF, etc.)
- new body construction ensures better work and efficiency and good chip removal
- used for grooving and rebating eg. for window shutters

Catalogue	Index	∅ D [mm] Working diameter	H1 [mm] Working length	S [mm] Shank diameter	H [mm] Total length	Body	Z Edge number	H PCD [mm] Knife height PCD	U.m.
○	DI090-0612-0001	6	8	12	65	stal	1	2,7	szt.
○	DI090-0612-0003	6	12	12	75	stal	1	2,7	szt.
○	DI090-0612-0004	6	12	12	65	HM	1	2,7	szt.
○	DI090-0808-0001	8	10	8	80	HM	1	4	szt.
○	DI090-0812-0003	8	15	12	85	stal	1	2,7	szt.
○	DI090-0808-0002	8	15	8	80	HM	1	4	szt.
○	DI090-1012-0001	10	20	12	75	stal	1+1	2,7	szt.
○	DI090-0406-0001	4	10	6		HM	1	2,5	szt.
○	DI090-0808-0006	8	15	8	65	HM	1	4	szt.

Legend:
edge number = no of PCD lines + drilling tip HM

straight single flute router bit with one PCD tip on one side of router bit axle, straight double flute router bit with PCD tips on both sides of router bit axle

optimal feed rate depends on individual machine working parameters: type of cut material, rotary speed, processing type (hobbing or cutting off)

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