



**TECHNICAL INFORMATION**  
**SAW BLADES FOR FRICTION CUTTING**

**MINIMUM SPEED OF FRICTION SAWS:**

		<b>minimum speed*</b>
mm	mm	(obr./min.)
200	115	8600
250	115	6900
300	150	5700
350	160	5000
400	180	4300
450	200	3800
500	250	3400
520	260	3300
550	270	3100
560	270	3100
580	300	3000
600	300	2900

\* minimum speed is given for the linear cutting speed of 90 m/s.